

**ImPACts**  
**Industrial Methods for Process Analytical Chemistry - From Measurement Technologies to Information Systems**  
**Programme: COMET – Competence Centers for Excellent Technologies**  
**Programme line: K-Projects**  
**COMET subproject, duration and type of project:**  
**imPACts, 09/2014 – 08/2018, multi-firm**

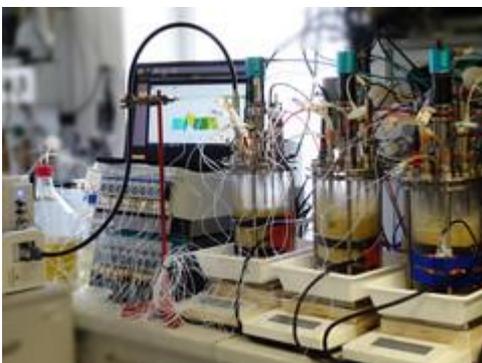
## Digital penicillin production

TU Wien and Sandoz GmbH have successfully implemented a real-time computer simulation of the complex growth behaviour of penicillin producing organisms. This simulation now helps to keep the production process under control.



### After thousands of years...

For thousands of years, micro-organisms have been used to facilitate chemical reactions – in beer brewing, for example. However, biochemical processes are incredibly complex, with a multitude of reactions taking place simultaneously and influencing one another. There are countless parameters that play a role, not all of which can be directly measured.



© TU Wien

Bio-reactor at TU Wien

Despite the difficulties involved, researchers at TU Wien are now working on examining these processes in detail. Now, in cooperation with pharmaceutical manufacturer Sandoz, TU Wien

has succeeded in analysing and comprehensively replicating a penicillin production process using a computer model. This process has even enabled researchers to determine parameters that cannot be measured directly. Sandoz is now making use of these findings to keep a full overview of the processes in the bioreactor at all times, ensuring optimum quality.



### A tale of simple and complex processes and reactions

Many chemical reactions are easy to understand: if hydrogen is burned with oxygen, water is produced – in a clearly predictable manner and in a volume that can be precisely calculated beforehand. But how can you calculate how quickly a fungus will grow and proliferate under the constantly changing conditions in a bioreactor?

“For a long time, processes like this were seen as a ‘black box’ that cannot be understood and that can only be effectively exploited with a lot of experience,” says Prof. Christoph Herwig, who leads the research group for bioprocess technology at TU Wien’s Institute of Chemical, Environmental and Bioscience Engineering. “Our approach is somewhat different: we want to

analyse the chemical processes in a bioreactor in detail and determine the equations that describe these processes.” The aim is to produce a mathematical model that accurately replicates these processes within the bioreactor.



© TU Wien

Julian Kager at work in his laboratory

“Many parameters that are vital to the process simply cannot be directly measured, such as the growth rate of the micro-organisms,” explains Julian Kager, who is working with Sandoz GmbH as part of his dissertation. “This is precisely why a comprehensive mathematical model is so useful: we use accessible data from the production process in real time, such as the concentration of various substances in the bioreactor, and use our computer model to calculate the most

probable state of the process.” The parameters that can’t be measured can therefore be calculated.

The model information can be used to optimise the nutrient supply to the cultivated cells while the process is ongoing.

The system of equations used to mathematically describe the bioprocess is as complex and multifaceted as the process itself. “The system of equations describes a non-linear dynamic system. Even the smallest variations in the starting conditions can have a huge impact,” explains Kager. “This means it’s not really possible to simply work out a solution by hand; instead, relatively elaborate computer simulations are required to obtain the needed results.”



### Industrial utilization

The process model and algorithms developed at TU Wien are now being used by Sandoz GmbH for its penicillin production process. “We are very pleased that our basic research has been adopted for use in industry so quickly and that our approach of biochemical modelling is now being used to facilitate the automated control of pharmaceutical production processes,” says Julian Kager.

This work has been funded under the scope of the COMET K-Project imPACts and the CD-Lab for Mechanistic and Physiological Methods for Improved Bioprocesses, CD-MIB.

Original publication: J.Kager, C. Herwig, I. Stelzer, Chemical Engineering Science 177, 234 (2018).

#### Contact and information

K-Project imPACts

RECENDT – Research Center for Non Destructive Testing

Altenberger Straße 69, 4040 Linz

T 0732 / 2468 - 4602

E [robert.holzer@recendt.at](mailto:robert.holzer@recendt.at) [www.k-pac.at](http://www.k-pac.at) [www.recendt.at](http://www.recendt.at)

#### Project coordinator

Robert Holzer

#### Project partners

Organisation	Country
TU Wien, Institute of Chemical Engineering, research group for bioprocess technology (Leader: Prof. Christoph Herwig) Contact: Julian Kager: +43-58801-166478 <a href="mailto:julian.kager@tuwien.ac.at">julian.kager@tuwien.ac.at</a>	Austria
Sandoz GmbH, Kundl	Austria

Further information on COMET – Competence Centers for Excellent Technologies: [www.ffg.at/comet](http://www.ffg.at/comet)

This success story was provided by the consortium leader/centre management for the purpose of being published on the FFG website. FFG does not take responsibility for the accuracy, completeness and the currentness of the information stated.